

SAFETY DATA SHEET

Section 1. Identification

Product identifier : UP0768
Product name : WELD #2 WELD-THROUGH COPPER RICH PRIMER AEROSOL
Date of issue : 4/16/2025
Version : 1

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component.
Uses advised against : Not for sale to or use by consumers.

Supplier's details : U-POL CANADA LIMITED
 P.O. BOX 48600
 VANCOUVER, BC V7X 1T2
 1-800-424-9300
 technicalsupport@u-pol.com

Product information : (855) 6-AXALTA

Emergency telephone number : CHEMTREC: +44 (0) 870 8200418 (24 hrs)

Section 2. Hazard identification

Classification of the substance or mixture : AEROSOLS - Category 1
 EYE IRRITATION - Category 2A
 CARCINOGENICITY - Category 2
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H222, H229 - Extremely flammable aerosol. Pressurized container: may burst if heated.
 H319 - Causes serious eye irritation.
 H336 - May cause drowsiness or dizziness.
 H351 - Suspected of causing cancer.

Precautionary statements

Prevention : P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P211 - Do not spray on an open flame or other ignition source.
 P271 - Use only outdoors or in a well-ventilated area.
 P261 - Avoid breathing dust or mist.

Section 2. Hazard identification

	P264 - Wash hands thoroughly after handling. P251 - Do not pierce or burn, even after use. P280 - Wear protective gloves, protective clothing and eye or face protection.
Response	: P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P340, P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	: P405 - Store locked up. P410 + P412 - Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F. P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: None known.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Chemical name	Common name and Synonyms	CAS number	% (w/w)
dimethyl ether	DIMETHYL ETHER	CAS: 115-10-6	≥30 - ≤60
acetone	ACETONE	CAS: 67-64-1	≥10 - ≤30
tert-butyl acetate	T-BUTYL ACETATE	CAS: 540-88-5	≥5 - ≤10
1-methoxy-2-propanol	PROPYLENE GLYCOL METHYL ETHER	CAS: 107-98-2	≥5 - ≤10
COPPER FLAKES (COATED WITH ALIPHATIC ACID)	COPPER FLAKES (COATED WITH ALIPHATIC ACID)	-	≥1 - ≤5
butan-1-ol	N-BUTYL ALCOHOL	CAS: 71-36-3	≥1 - ≤5
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4	≥0.1 - ≤1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are required to be classified as hazardous to health or the environment under the reporting requirements for this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Section 4. First-aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : Extremely flammable aerosol. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
phosphorus oxides
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Section 6. Accidental release measures

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing gas. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Storage code : IB

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Section 8. Exposure controls/personal protection

dimethyl ether	CA British Columbia Provincial (Canada, 4/2024) TWA 8 hours: 1000 ppm. CA Saskatchewan Provincial (Canada, 4/2021) STEL 15 minutes: 750 ppm. TWA 8 hours: 500 ppm. CA British Columbia Provincial (Canada, 4/2024) TWA 8 hours: 250 ppm. STEL 15 minutes: 500 ppm. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 250 ppm. STEL 15 minutes: 500 ppm. CA Quebec Provincial (Canada, 2/2024) TWA_{EV} 8 hours: 250 ppm. STEV 15 minutes: 500 ppm. CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 1200 mg/m³. OEL 15 minutes: 1800 mg/m³. OEL 8 hours: 500 ppm. OEL 15 minutes: 750 ppm.
acetone	
tert-butyl acetate	CA Saskatchewan Provincial (Canada, 4/2021) STEL 15 minutes: 250 ppm. TWA 8 hours: 200 ppm. CA British Columbia Provincial (Canada, 4/2024) [butyl acetate, all isomers] STEL 15 minutes: 150 ppm. TWA 8 hours: 50 ppm. CA Ontario Provincial (Canada, 6/2019) [butyl acetates, all isomers] STEL 15 minutes: 150 ppm. TWA 8 hours: 50 ppm. CA Quebec Provincial (Canada, 2/2024) [butyl acetates] STEV 15 minutes: 150 ppm. TWA_{EV} 8 hours: 50 ppm. CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 200 ppm. OEL 8 hours: 950 mg/m³.
1-methoxy-2-propanol	CA Saskatchewan Provincial (Canada, 4/2021) STEL 15 minutes: 150 ppm. TWA 8 hours: 100 ppm. CA British Columbia Provincial (Canada, 8/2023) STEL 15 minutes: 100 ppm. TWA 8 hours: 50 ppm. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 50 ppm. STEL 15 minutes: 100 ppm. CA Quebec Provincial (Canada, 2/2024) TWA_{EV} 8 hours: 50 ppm. STEV 15 minutes: 100 ppm.

Section 8. Exposure controls/personal protection

Normal butyl alcohol	CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 100 ppm. OEL 15 minutes: 553 mg/m³. OEL 8 hours: 369 mg/m³. OEL 15 minutes: 150 ppm. CA Saskatchewan Provincial (Canada, 4/2021) STEL 15 minutes: 30 ppm. TWA 8 hours: 20 ppm. CA British Columbia Provincial (Canada, 4/2024) TWA 8 hours: 15 ppm. C: 30 ppm. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 20 ppm. CA Quebec Provincial (Canada, 2/2024) TWAEV 8 hours: 20 ppm. CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 60 mg/m³. OEL 8 hours: 20 ppm. CA Saskatchewan Provincial (Canada, 4/2021) STEL 15 minutes: 125 ppm. TWA 8 hours: 100 ppm. CA British Columbia Provincial (Canada, 4/2024) Carc 2B. TWA 8 hours: 20 ppm. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 20 ppm. CA Quebec Provincial (Canada, 2/2024) C3. TWAEV 8 hours: 20 ppm. CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 100 ppm. OEL 8 hours: 434 mg/m³. OEL 15 minutes: 543 mg/m³. OEL 15 minutes: 125 ppm.
ethylbenzene	
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
<u>Skin protection</u>	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Copper.
Odor	: Characteristic.
Odor threshold	: Not available.
pH	: Not applicable.
Melting point	: Technically not possible to measure
Boiling point	: Not applicable.
Freezing point	: Not available.
Flash point	: Closed cup: -41°C (-41.8°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Lower: 1.2% Upper: 26.2%
Vapor pressure	: 213 kPa (1597.7 mm Hg)
Vapor density	: Not available.
Relative density	: Not available.

Section 9. Physical and chemical properties

Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: 270°C (518°F)
Decomposition temperature	: Not applicable.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): Not available.
Flow time (ISO 2431)	: Not available.
Aerosol product	
Type of aerosol	: Spray
Heat of combustion	: 24.16 kJ/g

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame).
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name

dimethyl ether

Result**Rat - Oral - LD50**

>99999 mg/kg

Rat - Dermal - LD50

>99999 mg/kg

Rat - Inhalation - LC50 Vapor309 g/m³ [4 hours]**Rat - Inhalation - LC50 Gas.**

164000 ppm [4 hours]

Toxic effects: Behavioral - Ataxia Behavioral - Coma**Rat - Oral - LD50**

5800 mg/kg

Toxic effects: Behavioral - Altered sleep time (including change in righting reflex) Behavioral - Tremor**Rabbit - Dermal - LD50**

2001 mg/kg

Rat - Inhalation - LC50 Vapor

21 mg/l [4 hours]

Rat - Oral - LD50

4100 mg/kg

Toxic effects: Behavioral - Altered sleep time (including change in righting reflex) Behavioral - Ataxia Lung, Thorax, or Respiration - Dyspnea**Rabbit - Dermal - LD50**

acetone

tert-butyl acetate

1-methoxy-2-propanol

Section 11. Toxicological information

	13 g/kg Rat - Oral - LD50 6600 mg/kg <u>Toxic effects:</u> Brain and Coverings - Other degenerative changes Behavioral - General anesthetic Lung, Thorax, or Respiration - Dyspnea
Normal butyl alcohol	Rat - Oral - LD50 790 mg/kg <u>Toxic effects:</u> Liver - Fatty liver degeneration Kidney, Ureter, and Bladder - Other changes Blood - Other changes Rabbit - Dermal - LD50 3400 mg/kg Rat - Inhalation - LC50 Vapor 24000 mg/m ³ [4 hours] Rat - Oral - LD50 3500 mg/kg <u>Toxic effects:</u> Liver - Other changes Kidney, Ureter, and Bladder - Other changes Rabbit - Dermal - LD50 >5000 mg/kg
ethylbenzene	

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Product/ingredient name	Result
acetone	Rabbit - Skin - Mild irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 500 mg
tert-butyl acetate	Rabbit - Skin - Mild irritant <u>Amount/concentration applied:</u> 395 mg Rabbit - Skin - Mild irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 500 uL
1-methoxy-2-propanol	Rabbit - Skin - Mild irritant <u>Amount/concentration applied:</u> 500 mg
Normal butyl alcohol	Rabbit - Skin - Moderate irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 20 mg
ethylbenzene	Rabbit - Skin - Mild irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 15 mg

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name	Result
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Section 11. Toxicological information

acetone	Human - Eyes - Mild irritant Amount/concentration applied: 186300 ppm Rabbit - Eyes - Mild irritant Amount/concentration applied: 10 uL Rabbit - Eyes - Moderate irritant Duration of treatment/exposure: 24 hours Amount/concentration applied: 20 mg Rabbit - Eyes - Severe irritant Amount/concentration applied: 20 mg Rabbit - Eyes - Mild irritant Amount/concentration applied: 100 uL Rabbit - Eyes - Severe irritant Duration of treatment/exposure: 24 hours Amount/concentration applied: 2 mg Rabbit - Eyes - Severe irritant Amount/concentration applied: 0.005 MI Rabbit - Eyes - Severe irritant Amount/concentration applied: 1.62 mg Rabbit - Eyes - Cornea opacity OECD [Acute Eye Irritation/Corrosion] Observation period: 7 days Irritation score: 2.11 Not reversible
tert-butyl acetate	
Normal butyl alcohol	

Conclusion/Summary [Product]

: Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product]

: Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product]

: Not available.

Respiratory

Conclusion/Summary [Product]

: Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product]

: Not available.

Carcinogenicity

Not available.

Section 11. Toxicological information

Conclusion/Summary [Product] : Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
acetone	-	-	A4
1-methoxy-2-propanol	-	-	A4
ethylbenzene	2B	-	A3

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name

acetone

1-methoxy-2-propanol

Normal butyl alcohol

Result

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

Specific target organ toxicity (repeated exposure)

Product/ingredient name

ethylbenzene

Result

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

Aspiration hazard

Product/ingredient name

ethylbenzene

Result

ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact

: Causes serious eye irritation.

Inhalation

: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

Skin contact

: No known significant effects or critical hazards.

Ingestion

: Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: No specific data.
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General	: No known significant effects or critical hazards.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)

Section 11. Toxicological information

WELD COPPER (OALWELDC)	8570.8	6476.6	N/A	87.6	N/A
dimethyl ether	N/A	N/A	164000	309	N/A
acetone	5800	2001	N/A	21	N/A
tert-butyl acetate	4100	N/A	N/A	N/A	N/A
1-methoxy-2-propanol	6600	13000	N/A	N/A	N/A
COPPER FLAKES (COATED WITH ALIPHATIC ACID)	500	N/A	N/A	3	N/A
Normal butyl alcohol	790	3400	N/A	24	N/A
ethylbenzene	3500	N/A	N/A	11	N/A

Section 12. Ecological information

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses waterways.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	UN1950	UN1950	UN1950	UN1950
UN proper shipping name	AEROSOLS	AEROSOLS	AEROSOLS	Aerosols, flammable
Transport hazard class(es)	2.1 	2.1 	2.1  	2.1 
Packing group	-	-	-	-
Environmental hazards	No.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

TDG Classification : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.13-2.17 (Class 2).

Section 14. Transport information

- DOT Classification** : **Reportable quantity** 16874.7 lbs / 7661.1 kg [2511 gal / 9505.1 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.
- Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

Section 15. Regulatory information

Canadian lists

- Canadian NPRI** : The following components are listed: dimethylether; other glycol ethers and acetates (and their isomers); n-butyl alcohol; zinc (and its compounds)
- CEPA Toxic substances** : None of the components are listed.

Inventory list

- Canada** : At least one component is not listed.
- United States** : All components are listed or exempted.

Section 16. Other information

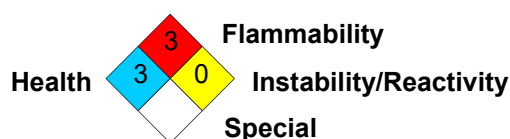
Hazardous Material Information System (U.S.A.)

Health	*	2
Flammability		3
Physical hazards		3

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



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Section 16. Other information

Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of issue : 4/16/2025

Version : 1

Product stewardship and regulatory compliance.

Key to abbreviations

: ATE = Acute Toxicity Estimate
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations
HPR = Hazardous Products Regulations

🔹 Indicates information that has changed from previously issued version.

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