

SAFETY DATA SHEET

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product identifier : KW34680422
Product name : Mid-grey primer base
Product type : Liquid.
Other means of identification : Not available.
Date of issue/ Date of revision : 13 May 2025
Version : 1
Date of previous issue : No previous validation

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component.
Uses advised against : Not for sale to or use by consumers.

1.3 Details of the supplier of the safety data sheet

U-POL Limited
Denington Road
Wellingborough, Northamptonshire, NN8 2QH
+44 (0) 1933 230310
technicalsupport@u-pol.com
e-mail address of person responsible for this SDS : sds-competence@axalta.com

National contact

U-POL Netherlands
B.V. Hoogoorddreef 15
Amsterdam, Netherlands 1101BA
+31 20 240 2216
technicalsupport@u-pol.com

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : 010-456 6700 (9:00-17:00);112

Supplier

+(44)-870-8200418

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225

Eye Irrit. 2, H319

Skin Sens. 1, H317

STOT SE 3, H336

Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Contains : butanone
methyl acetate
maleic anhydride

Hazard statements : H225 - Highly flammable liquid and vapor.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H336 - May cause drowsiness or dizziness.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : P280 - Wear protective gloves. Wear eye or face protection.
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P273 - Avoid release to the environment.
P261 - Avoid breathing vapor.

Response : P391 - Collect spillage.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage : Not applicable.

Disposal : Not applicable.

Supplemental label elements : EUH066 - Repeated exposure may cause skin dryness or cracking.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

2.3 Other hazards

SECTION 2: Hazards identification

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
butanone	REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3	≥10 - ≤25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	-	[1] [2]
methyl acetate	EC: 201-185-2 CAS: 79-20-9 Index: 607-021-00-X	≥10 - ≤25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	-	[1] [2]
cyclohexane	REACH #: 01-2119463273-41 EC: 203-806-2 CAS: 110-82-7 Index: 601-017-00-1	≤8	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1] [2]
acetone	REACH #: 01-2119471330-49 EC: 200-662-2 CAS: 67-64-1	≤5	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 Aquatic Chronic 2, H411 EUH066	-	[1] [2]
Reaction mass of ethylbenzene and xylene	REACH #: 01-2119539452-40 EC: 905-588-0	≤1.9	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1]
maleic anhydride	REACH #: 01-2119472428-31 EC: 203-571-6 CAS: 108-31-6 Index: 607-096-00-9	≤0.1	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372 (respiratory system)	ATE [Oral] = 400 mg/kg Skin Sens. 1, H317: C ≥ 0.001%	[1] [2]

SECTION 3: Composition/information on ingredients

			(inhalation) EUH071 See Section 16 for the full text of the H statements declared above.		
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There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

SECTION 4: First aid measures

4.1 Description of first aid measures

General	: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and seek medical advice.
Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains maleic anhydride. May produce an allergic reaction.

4.3 Indication of any immediate medical attention and special treatment needed

SECTION 4: First aid measures

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO₂, powders, water spray.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard.
- Hazardous combustion products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses.
- Special protective equipment for fire-fighters** : Appropriate breathing apparatus may be required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : Exclude sources of ignition and ventilate the area. Avoid breathing vapor or mist. Refer to protective measures listed in sections 7 and 8.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.3 Methods and materials for containment and cleaning up

- : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Preferably clean with a detergent. Avoid using solvents.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

: Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits.
In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard.
Mixture may charge electrostatically: always use earthing leads when transferring from one container to another.
Operators should wear antistatic footwear and clothing and floors should be of the conducting type.
Keep away from heat, sparks and flame. No sparking tools should be used.
Avoid contact with skin and eyes. Avoid the inhalation of dust, particulates, spray or mist arising from the application of this mixture. Avoid inhalation of dust from sanding.
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed.
Put on appropriate personal protective equipment (see Section 8).
Never use pressure to empty. Container is not a pressure vessel.
Always keep in containers made from the same material as the original one.
Comply with the health and safety at work laws.
Do not allow to enter drains or watercourses.
Information on fire and explosion protection
Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations.

Notes on joint storage

Keep away from: oxidizing agents, strong alkalis, strong acids.

Additional information on storage conditions

Observe label precautions. Store in a dry, cool and well-ventilated area. Keep away from heat and direct sunlight.
Keep away from sources of ignition. No smoking. Prevent unauthorized access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c E2	5000 tonnes 200 tonnes	50000 tonnes 500 tonnes

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Identifiers	Exposure limit values
butanone	REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3	Work environment authority Regulation 2018:1 (Sweden, 11/2022) TWA 8 hours: 50 ppm. TWA 8 hours: 150 mg/m ³ . STEL 15 minutes: 300 ppm. STEL 15 minutes: 900 mg/m ³ . EU OEL (Europe, 1/2022) TWA 8 hours: 200 ppm. TWA 8 hours: 600 mg/m ³ . STEL 15 minutes: 300 ppm. STEL 15 minutes: 900 mg/m ³ .
methyl acetate	EC: 201-185-2 CAS: 79-20-9 Index: 607-021-00-X	Work environment authority Regulation 2018:1 (Sweden, 11/2022) TWA 8 hours: 150 ppm. TWA 8 hours: 450 mg/m ³ . STEL 15 minutes: 300 ppm. STEL 15 minutes: 900 mg/m ³ .
cyclohexane	REACH #: 01-2119463273-41 EC: 203-806-2 CAS: 110-82-7 Index: 601-017-00-1	Work environment authority Regulation 2018:1 (Sweden, 11/2022) TWA 8 hours: 200 ppm. TWA 8 hours: 700 mg/m ³ . EU OEL (Europe, 1/2022) TWA 8 hours: 700 mg/m ³ . TWA 8 hours: 200 ppm.
acetone	REACH #: 01-2119471330-49 EC: 200-662-2 CAS: 67-64-1	Work environment authority Regulation 2018:1 (Sweden, 11/2022) TWA 8 hours: 250 ppm. TWA 8 hours: 600 mg/m ³ . STEL 15 minutes: 500 ppm. STEL 15 minutes: 1200 mg/m ³ . EU OEL (Europe, 1/2022) TWA 8 hours: 500 ppm. TWA 8 hours: 1210 mg/m ³ .
maleic anhydride	REACH #: 01-2119472428-31 EC: 203-571-6 CAS: 108-31-6 Index: 607-096-00-9	Work environment authority Regulation 2018:1 (Sweden, 11/2022) Sensitizer. TWA 8 hours: 0.05 ppm. TWA 8 hours: 0.2 mg/m ³ . STEL 15 minutes: 0.1 ppm. STEL 15 minutes: 0.4 mg/m ³ .

Biological exposure indices

No exposure indices known.

SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures

: Reference should be made to monitoring standards, such as the following:
European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Result
butanone	DNEL - Workers - Long term - Inhalation 200.539 ppm <u>Effects</u> : Systemic
	DNEL - General population - Long term - Oral 31 mg/kg bw/day <u>Effects</u> : Systemic
	DNEL - General population - Long term - Inhalation 106 mg/m³ <u>Effects</u> : Systemic
	DNEL - General population - Long term - Dermal 412 mg/kg bw/day <u>Effects</u> : Systemic
	DNEL - General population - Short term - Inhalation 450 mg/m³ <u>Effects</u> : Systemic
	DNEL - Workers - Long term - Inhalation 600 mg/m³ <u>Effects</u> : Systemic
	DNEL - Workers - Short term - Inhalation 900 mg/m³ <u>Effects</u> : Systemic
	DNEL - Workers - Long term - Dermal 1161 mg/kg bw/day <u>Effects</u> : Systemic
	DNEL - General population - Long term - Oral 21.5 mg/kg bw/day <u>Effects</u> : Systemic
	DNEL - General population - Long term - Dermal 21.5 mg/kg bw/day <u>Effects</u> : Systemic
methyl acetate	DNEL - Workers - Long term - Dermal 43 mg/kg bw/day <u>Effects</u> : Systemic

SECTION 8: Exposure controls/personal protection

cyclohexane

DNEL - General population - Long term - Inhalation
64 mg/m³
Effects: Systemic

DNEL - General population - Long term - Inhalation
133 mg/m³
Effects: Local

DNEL - General population - Short term - Oral
203 mg/kg bw/day
Effects: Systemic

DNEL - General population - Short term - Dermal
203 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Long term - Inhalation
300 mg/m³
Effects: Systemic

DNEL - General population - Short term - Inhalation
3777 mg/m³
Effects: Systemic

DNEL - Workers - Short term - Inhalation
3777 mg/m³
Effects: Systemic

DNEL - Workers - Long term - Inhalation
620 mg/m³
Effects: Local

DNEL - General population - Long term - Oral
59.4 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Inhalation
206 mg/m³
Effects: Local

DNEL - General population - Long term - Inhalation
206 mg/m³
Effects: Systemic

DNEL - General population - Short term - Inhalation
412 mg/m³
Effects: Local

DNEL - General population - Short term - Inhalation
412 mg/m³
Effects: Systemic

DNEL - Workers - Long term - Inhalation
700 mg/m³
Effects: Local

DNEL - Workers - Long term - Inhalation

SECTION 8: Exposure controls/personal protection700 mg/m³Effects: Systemic**DNEL - General population - Long term - Dermal**

1186 mg/kg bw/day

Effects: Systemic**DNEL - Workers - Short term - Inhalation**1400 mg/m³Effects: Local**DNEL - Workers - Short term - Inhalation**1400 mg/m³Effects: Systemic**DNEL - Workers - Long term - Dermal**

2016 mg/kg bw/day

Effects: Systemic

acetone

DNEL - Workers - Long term - Inhalation

500 ppm

Effects: Systemic**DNEL - Workers - Long term - Dermal**

186 mg/kg bw/day

Effects: Systemic**DNEL - Workers - Long term - Inhalation**1210 mg/m³Effects: Systemic**DNEL - Workers - Short term - Inhalation**2420 mg/m³Effects: Local

Reaction mass of ethylbenzene and xylene

DNEL - Workers - Long term - Dermal

212 mg/kg bw/day

Effects: Systemic**DNEL - Workers - Long term - Inhalation**221 mg/m³Effects: Systemic

maleic anhydride

DNEL - Workers - Short term - Dermal

0.04 mg/kg

Effects: Systemic**DNEL - Workers - Long term - Inhalation**0.4 mg/cm²Effects: Systemic**DNEL - General population - Long term - Inhalation**0.05 mg/m³Effects: Systemic**DNEL - General population - Long term - Oral**

0.06 mg/kg bw/day

SECTION 8: Exposure controls/personal protection

Effects: Systemic

DNEL - General population - Long term - Inhalation
0.08 mg/m³
Effects: Local

DNEL - Workers - Long term - Inhalation
0.081 mg/m³
Effects: Local

DNEL - Workers - Long term - Inhalation
0.081 mg/m³
Effects: Systemic

DNEL - General population - Short term - Oral
0.1 mg/kg bw/day
Effects: Systemic

DNEL - General population - Short term - Dermal
0.1 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Dermal
0.1 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Short term - Dermal
0.2 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Long term - Dermal
0.2 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Short term - Inhalation
0.2 mg/m³
Effects: Local

DNEL - Workers - Short term - Inhalation
0.2 mg/m³
Effects: Systemic

PNECs

Product/ingredient name
butanone

Result

Fresh water
55.8 mg/l

Sewage Treatment Plant
709 mg/l

Fresh water sediment
284.7 mg/kg

Marine water sediment
284.7 mg/kg

Marine water

SECTION 8: Exposure controls/personal protection

	55.8 mg/l
	Sewage Treatment Plant
	22.5 mg/kg
acetone	Fresh water
	10.6 mg/l
	Marine water sediment
	1.06 mg/l
	Sediment
	30.4 mg/kg
	Marine water sediment
	3.04 mg/kg
	Soil
	29.5 mg/kg
	Sewage Treatment Plant
	100 mg/l
Reaction mass of ethylbenzene and xylene	Fresh water
	0.327 mg/l
	Marine water
	0.327 mg/l
	Sewage Treatment Plant
	6.58 mg/l
	Fresh water sediment
	12.46 mg/kg dwt
	Marine water sediment
	12.46 mg/kg dwt
	Soil
	2.31 mg/kg
maleic anhydride	Marine water
	0.004281 mg/l
	Fresh water
	0.04281 mg/l
	Sediment
	0.334 mg/l

8.2 Exposure controls

Appropriate engineering controls	: Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapors below the OEL, suitable respiratory protection must be worn.
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SECTION 8: Exposure controls/personal protection

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Use safety eyewear designed to protect against splash of liquids.

Skin protection

Hand protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Gloves : Duration / breakthrough time: <1 hour,
Glove material: NBR, nitrile rubber, material thickness as splash protection: at least 0.2 mm, (EN374)
Glove material: NBR, nitrile rubber, material thickness for short-term contact: at least 0.5 mm, (EN374)
The recommendation for the type or types of glove to use when handling this product is based on information from the following source:
Expert judgment
The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection : Personnel should wear antistatic clothing made of natural fibers or of high-temperature-resistant synthetic fibers.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Dry sanding, flame cutting and/or welding of the dry paint film will give rise to dust and/or hazardous fumes. Wet sanding/flattening should be used wherever possible. If exposure cannot be avoided by the provision of local exhaust ventilation, suitable respiratory protective equipment should be used.

Environmental exposure controls : Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Gray.
Odor	: Not available.
Odor threshold	: Not available.
Melting point/freezing point	: Technically not possible to measure
Boiling point or initial boiling point and boiling range	: 55 to 82°C
Flammability	: Not available.
Lower and upper explosion limit	: Lower: 1% Upper: 16%
Lower and upper explosive (flammable) limits	: Not available.
Flash point	: Closed cup: -20°C
Auto-ignition temperature	: 260°C
Decomposition temperature	: Not applicable.
pH	: Not applicable.
Justification	: Not available.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C): Not available.

Solubility :

Media	Result
cold water	Soluble

Vapor pressure	7.5 kPa (56 mm Hg)
Density	: 1.162 g/cm ³
Weight volatiles	: 49.1 % (w/w)
VOC content	: 49.1 % (w/w) (2010/75/EU)

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Further information Not available.

9.2.2 Other safety characteristics

Miscible with water : Yes.

Further information Not available.

room temperature (=20°C)

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : Stable under recommended storage and handling conditions (see Section 7).
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains maleic anhydride. May produce an allergic reaction.

Acute toxicity

Product/ingredient name	Result
butanone	Rabbit - Dermal - LD50 6480 mg/kg
	Rat - Oral - LD50 2737 mg/kg
methyle acetate	Rat - Oral - LD50 >5 g/kg
	Rabbit - Dermal - LD50 >5 g/kg
cyclohexane	Rat - Oral - LD50

SECTION 11: Toxicological information

6240 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity) Gastrointestinal - Changes in structure or function of salivary glands Gastrointestinal - Hypermotility, diarrhea

acetone

Rat - Oral - LD50

5800 mg/kg

Toxic effects: Behavioral - Altered sleep time (including change in righting reflex) Behavioral - Tremor

Rabbit - Dermal - LD50

2001 mg/kg

Rat - Inhalation - LC50 Vapor

21 mg/l [4 hours]

Reaction mass of ethylbenzene and xylene

Rat - Oral - LD50

3523 to 4000 mg/kg

Rabbit - Dermal - LD50

121236 mg/kg

Rat - Inhalation - LC50 Vapor

6350 to 6700 ppm [4 hours]

maleic anhydride

Rat - Oral - LD50

400 mg/kg

Rabbit - Dermal - LD50

2620 mg/kg

Conclusion/Summary [Product] : Not available.**Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
mixture	N/A	76214.7	N/A	762.1	N/A
butanone	2737	6480	N/A	N/A	N/A
cyclohexane	6240	N/A	N/A	N/A	N/A
acetone	5800	2001	N/A	21	N/A
Reaction mass of ethylbenzene and xylene	N/A	1100	N/A	11	N/A
maleic anhydride	400	2620	N/A	N/A	N/A

Skin corrosion/irritation**Product/ingredient name**

butanone

Result**Rabbit - Skin - Mild irritant**Duration of treatment/exposure: 24 hoursAmount/concentration applied: 14 mg**Rabbit - Skin - Mild irritant**Duration of treatment/exposure: 24 hoursAmount/concentration applied: 402 mg

SECTION 11: Toxicological information

methyl acetate

Rabbit - Skin - Moderate irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 500 mg

Rabbit - Skin - Mild irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 500 mg

Rabbit - Skin - Moderate irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 20 mg

acetone

Rabbit - Skin - Mild irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 500 mg

Rabbit - Skin - Mild irritant

Amount/concentration applied: 395 mg

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name

methyl acetate

Result

Rabbit - Eyes - Moderate irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 100 mg

cyclohexane

Rabbit - Eyes - Severe irritant

Amount/concentration applied: 0.1 MI

acetone

Human - Eyes - Mild irritant

Amount/concentration applied: 186300 ppm

Rabbit - Eyes - Mild irritant

Amount/concentration applied: 10 uL

Rabbit - Eyes - Moderate irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 20 mg

Rabbit - Eyes - Severe irritant

Amount/concentration applied: 20 mg

maleic anhydride

Rabbit - Eyes - Severe irritant

Amount/concentration applied: 1 %

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

SECTION 11: Toxicological information

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
butanone	STOT SE 3, H336 (Narcotic effects)
methyl acetate	STOT SE 3, H336 (Narcotic effects)
cyclohexane	STOT SE 3, H336 (Narcotic effects)
acetone	STOT SE 3, H336 (Narcotic effects)
Reaction mass of ethylbenzene and xylene	STOT SE 3, H335 (Respiratory tract irritation)

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
Reaction mass of ethylbenzene and xylene	STOT RE 2, H373
maleic anhydride	STOT RE 1, H372 (respiratory system) (inhalation)

Aspiration hazard

Product/ingredient name	Result
cyclohexane	ASPIRATION HAZARD - Category 1
Reaction mass of ethylbenzene and xylene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

SECTION 11: Toxicological information

Skin contact : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.

Ingestion : Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

Conclusion/Summary [Product] : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

Product/ingredient name

butanone

Result

Acute - EC50 - Fresh water

Daphnia - Water flea - *Daphnia magna* - Larvae

Age: <24 hours

5091 mg/l [48 hours]

Effect: Intoxication

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: 31 days; Size: 22 mm; Weight: 0.167 g

3220 mg/l [96 hours]

Effect: Mortality

Acute - EC50 - Marine water

Algae - Diatom - *Skeletonema costatum*

>500 mg/l [96 hours]

Effect: Population

methyl acetate

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: 28 to 32 days; Size: 17.5 mm; Weight: 0.087 g

320 mg/l [96 hours]

Effect: Mortality

cyclohexane

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: 30 days; Size: 20.5 mm; Weight: 0.119 g

4530 µg/l [96 hours]

Effect: Mortality

acetone

Acute - LC50 - Fresh water

Daphnia - Water flea - *Daphnia magna*

10 mg/l [48 hours]

Effect: Mortality

Chronic - NOEC - Marine water

Algae - Green algae - *Ulva pertusa*

4.95 mg/l [96 hours]

Effect: Reproduction

Acute - EC50 - Marine water

Algae - Green algae - *Ulva pertusa*

20.565 mg/l [96 hours]

Effect: Reproduction

Chronic - NOEC - Fresh water

Crustaceans - Daphnia - *Daphniidae*

0.016 ml/l [21 days]

Effect: Population

SECTION 12: Ecological information

Acute - LC50 - Fresh water

Fish - Guppy - *Poecilia reticulata*

Age: 4 to 12 months; Size: 2 to 10 cm; Weight: 0.5 to 14 g

5600 ppm [96 hours]

Effect: Mortality

Chronic - NOEC - Marine water

Fish - Mummichog - *Fundulus heteroclitus*

Size: 7.24 cm; Weight: 6.71 g

0.1 mg/l [4 weeks]

Effect: Population

Reaction mass of ethylbenzene and xylene

Acute - LC50

OECD 203

Fish - Trout - *Oncorhynchus mykiss*

2.6 mg/l [96 hours]

Acute - LC50

OECD 202

Daphnia - Daphnia - *Daphnia magna*

1 mg/l [24 hours]

Acute - EC50

OECD 201

Algae - Algae - *Selenastrum capricornutum*

2.2 mg/l [73 hours]

Chronic - NOEC

OECD 301F

Micro-organism - Activated sludge - *Activated sludge*

16 mg/l [28 days]

maleic anhydride

Acute - LC50 - Fresh water

Fish - Western mosquitofish - *Gambusia affinis* - Adult

230 ppm [96 hours]

Effect: Mortality

Conclusion/Summary [Product] : Not available.

12.2 Persistence and degradability

Product/ingredient name

acetone

Result

OECD [Ready Biodegradability - CO₂ Evolution Test]

90.9% [28 days] - Readily

Conclusion/Summary [Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
acetone	-	-	Readily

12.3 Bioaccumulative potential

SECTION 12: Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
butanone	0.3	-	Low
methyl acetate	0.18	-	Low
cyclohexane	3.44	167	Low
acetone	-0.23	-	Low
Reaction mass of ethylbenzene and xylene	3.16	-	Low
maleic anhydride	-2.78	-	Low

12.4 Mobility in soil

Soil/Water partition coefficient

Product/ingredient name	logK _{oc}	K _{oc}
butanone	1.2	15.8984
methyl acetate	0.9	7.88083
cyclohexane	1.98	96.5031
acetone	0.56	3.6548
maleic anhydride	1.06	11.4841

Results of PMT and vPvM assessment

Product/ingredient name	PMT	P	M	T	vPvM	vP	vM
butanone	No	No	Yes	No	No	No	Yes
methyl acetate	No	No	Yes	No	No	No	Yes
cyclohexane	No	No	Yes	No	No	No	Yes
acetone	No	No	Yes	No	No	No	Yes
Reaction mass of ethylbenzene and xylene	No	No	No	No	No	No	No
maleic anhydride	No	No	Yes	Yes	No	No	Yes

Mobility : Not available.

Conclusion/Summary : The product does not meet the criteria to be considered as a PMT or vPvM.

12.5 Results of PBT and vPvB assessment

Regulation (EC) No. 1907/2006 [REACH]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
butanone	No	No	No	No	No	No	No
methyl acetate	No	No	No	No	No	No	No
cyclohexane	No	No	No	No	No	No	No
acetone	No	No	No	No	No	No	No
Reaction mass of ethylbenzene and xylene	No	No	No	No	No	No	No
maleic anhydride	No	No	No	Yes	No	No	No

Regulation (EC) No. 1272/2008 [CLP]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
butanone	No	No	No	No	No	No	No
methyl acetate	No	No	No	No	No	No	No
cyclohexane	No	No	No	No	No	No	No
acetone	No	No	No	No	No	No	No
Reaction mass of ethylbenzene and xylene	No	No	No	No	No	No	No
maleic anhydride	No	No	No	Yes	No	No	No

SECTION 12: Ecological information

Conclusion/Summary : The product does not meet the criteria to be considered as a PBT or vPvB.
Regulation (EC) No. 1272/2008
[CLP]

12.6 Endocrine disrupting properties

Not available.

Conclusion/Summary [Product] : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.
- Disposal considerations** : Do not allow to enter drains or watercourses. Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

Packaging

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Disposal considerations** : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.

Type of packaging	European waste catalogue (EWC)	
CEPE Guidelines	15 01 10*	packaging containing residues of or contaminated by hazardous substances

SECTION 13: Disposal considerations

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Special provisions 640 (D)
Tunnel code (D/E)

ADN : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Special provisions 640 (D)

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Marine pollutant : cyclohexane

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

SECTION 14: Transport information

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.
**on the manufacture,
placing on the market
and use of certain
dangerous substances,
mixtures and articles**

Other EU regulations

Explosive precursors : This product is regulated by Regulation (EU) 2019/1148. All suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point.

Seveso Directive

This product may add to the calculation for determining whether a site is within the scope of the Seveso Directive on major accident hazards.

National regulations

Industrial use : The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

Flammable liquid class : 1
(SRVFS 2005:10)

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

CEPE code : 1

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
B = Bioaccumulative
BCF = Bioconcentration Factor
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

SECTION 16: Other information

1272/2008]

DMEL = Derived Minimal Effect Level

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

IATA = International Air Transport Association

IMDG = International Maritime Dangerous Goods

IMO = International Maritime Organization

M = Mobile

N/A = Not available

P = Persistent

PBT = Persistent, Bioaccumulative and Toxic

PMT = Persistent, Mobile and Toxic

PNEC = Predicted No Effect Concentration

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SGG = Segregation Group

T = Toxic

vB = Very Bioaccumulative

vM = Very Mobile

vP = Very Persistent

vPvB = Very Persistent and Very Bioaccumulative

vPvM = Very Persistent and Very Mobile

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 2, H225 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H336 Aquatic Chronic 2, H411	On basis of test data Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

SECTION 16: Other information

EUH071

Corrosive to the respiratory tract.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	AQUATIC HAZARD (ACUTE) - Category 1
Aquatic Chronic 1	AQUATIC HAZARD (LONG-TERM) - Category 1
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1	RESPIRATORY SENSITIZATION - Category 1
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
Skin Sens. 1A	SKIN SENSITIZATION - Category 1A
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

Date of issue/ Date of revision : 13 May 2025

Version : 1

Date of previous issue : No previous validation

Notice to reader

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